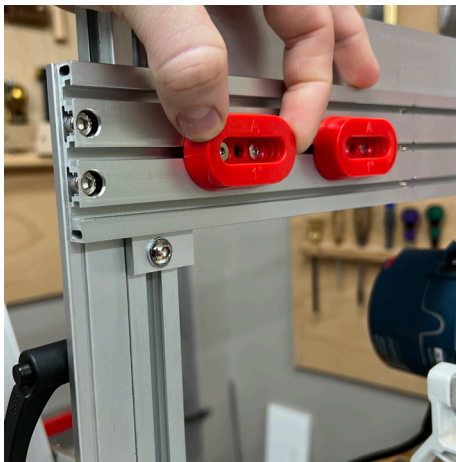


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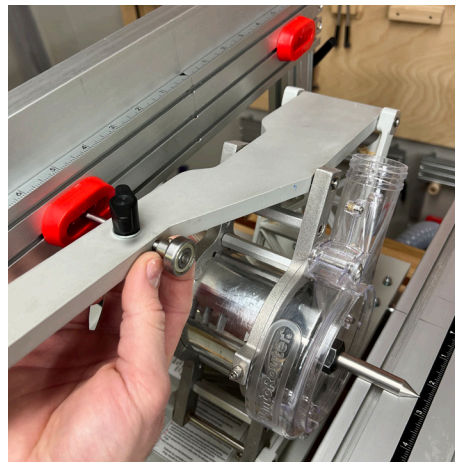
TECH TIPS

Locating templates with help from the Centering Bar

When setting up multiple templates on the template holder, it can sometimes be tricky to locate them exactly where they need to go in relation to the centerline. By using the Centering Bar and the Split Shaft Centering Jig, locating templates is quick and easy!



Start with the template holder resting on the thickness gauge and load your templates on, leaving the screws loose enough so the templates can still slide.

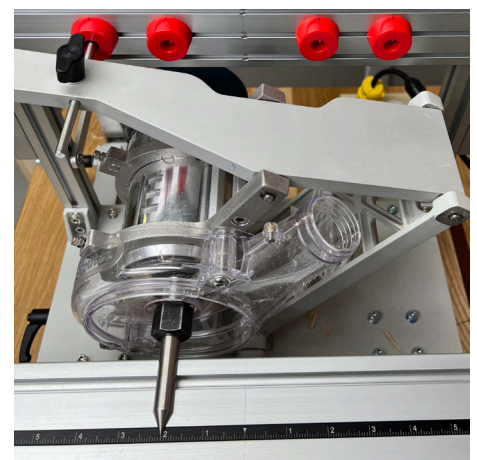
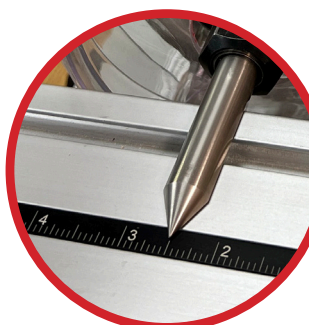
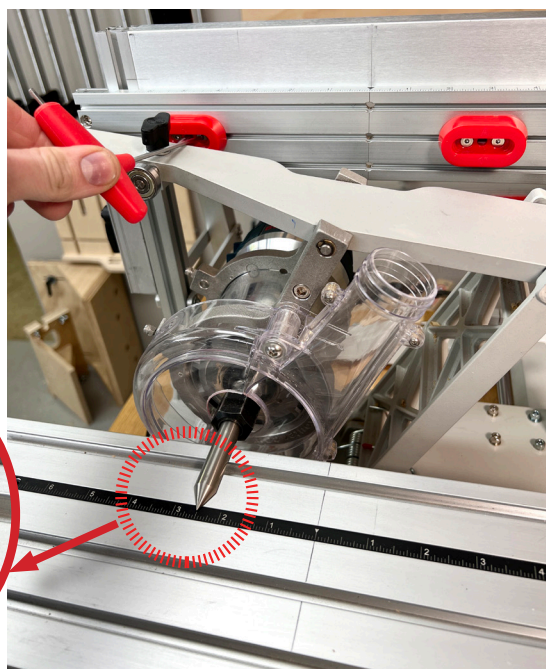


Place a 6mm guide bearing shaft in the template centering hole and Slide the carriage forward until the flat face of the Split Shaft Centering Jig is resting on the table.



With the Split Shaft Centering Jig pointing towards the markings on the centering bar, lock the front and back depth stops so the PantoRouter carriage cannot move.

Now, using the pantograph handle move the pointer to the desired measurement on the centering bar. The template will move along with it to the correct location on the template holder. Tighten the template screws and move on to the next one.



This method also works for locating dowel templates, the only difference would be to use a 10mm guide bearing in the template rather than a 6mm shaft.